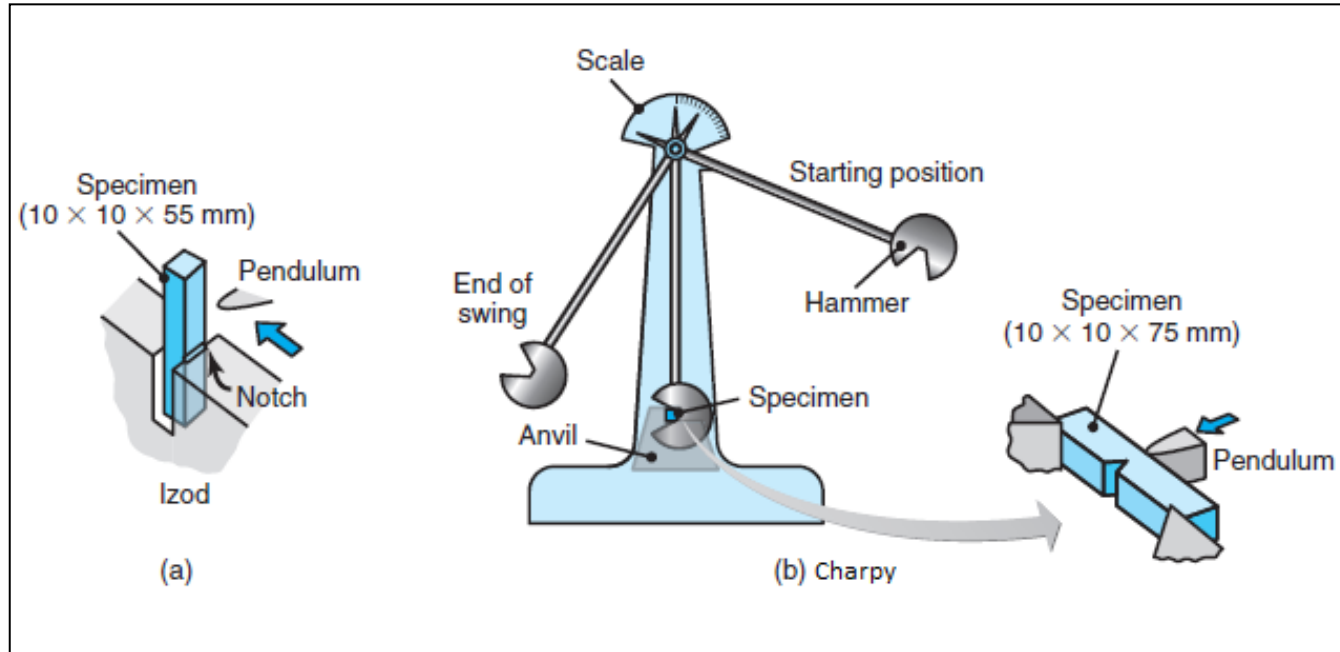


Impact Testing of Materials

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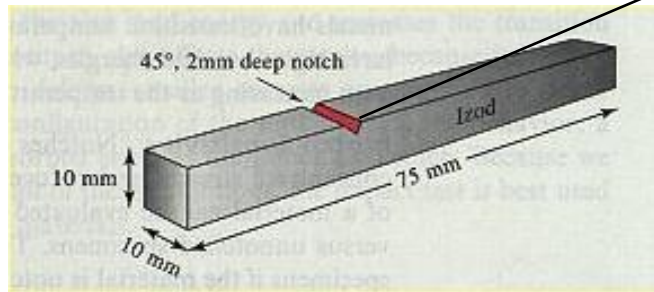
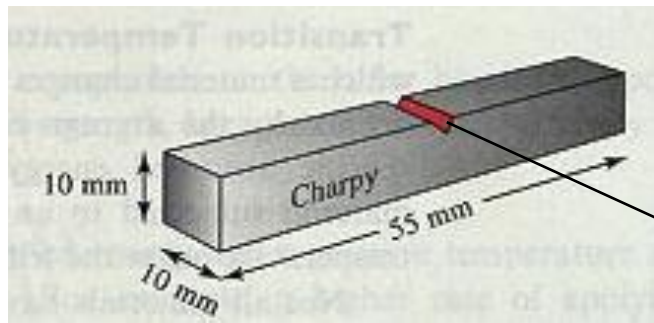
Impact Testing



- Two standardized tests, the **Charpy** and **Izod**, are used to measure the **impact energy**.
- For both Charpy and Izod, the specimen is in shape of a bar of square cross section, into which a V-notch is machined.
- The load is applied as an impact blow from a weighted pendulum hammer that is released from a cocked position at a fixed height h .
- The specimen is positioned at the base. Upon release, a knife edge mounted on the pendulum strikes and fractures the specimen at the notch, which acts as a point of stress concentration for this high velocity impact blow.
- The pendulum continues its swing, rising to a maximum height h' , which is lower than h . The energy absorption, computed from the difference between h' and h , is a measure of the impact energy.

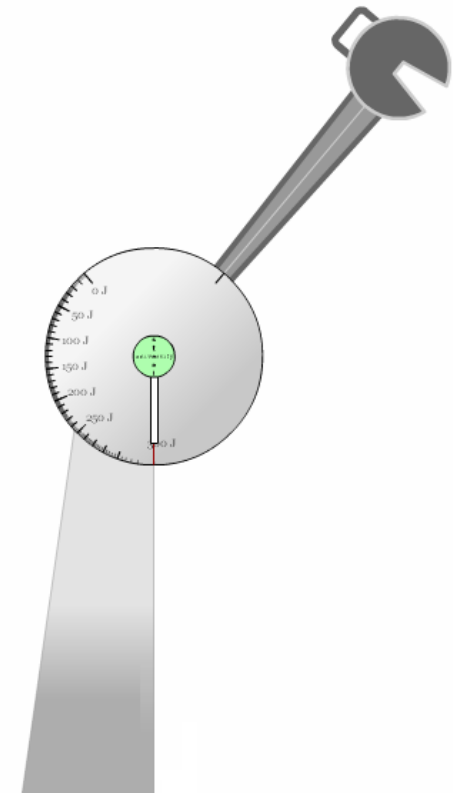
Impact Testing

To measure the toughness of the materials.



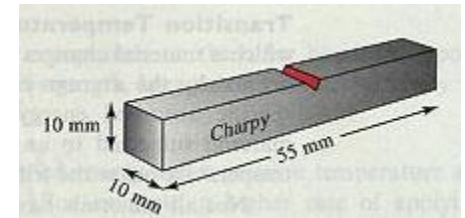
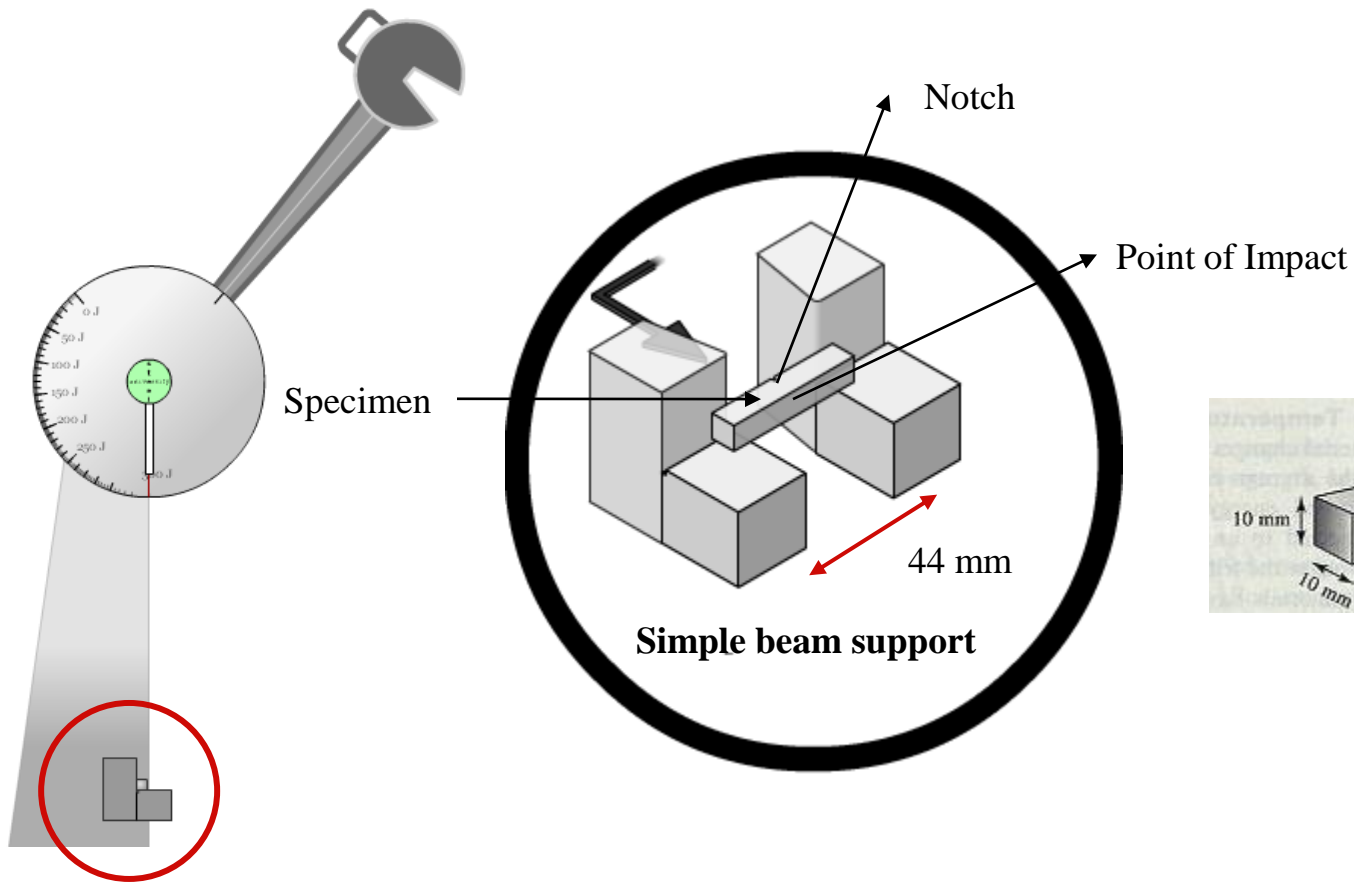
Notch

Test-specimen



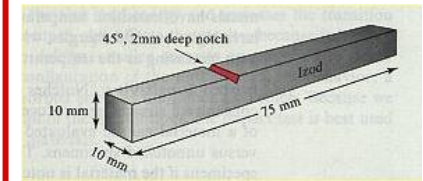
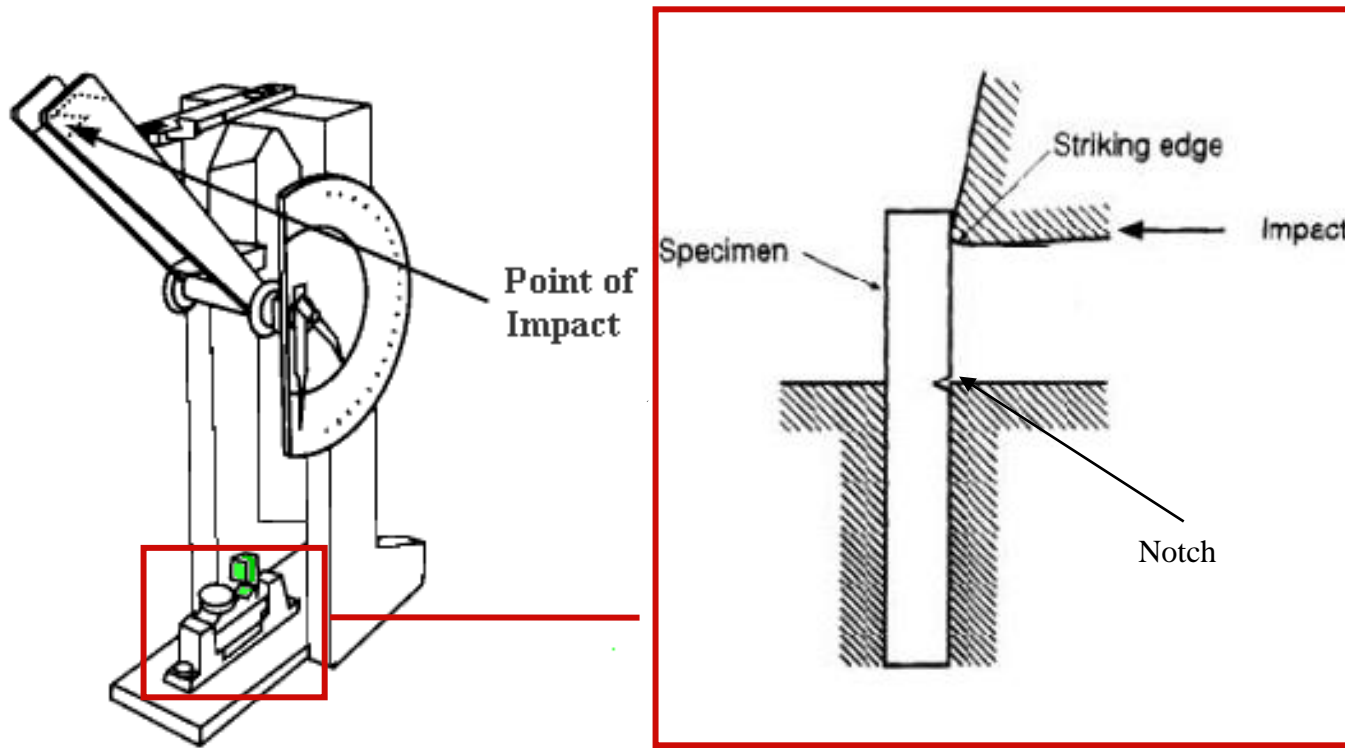
Pendulum Machine

Charpy Test Setup

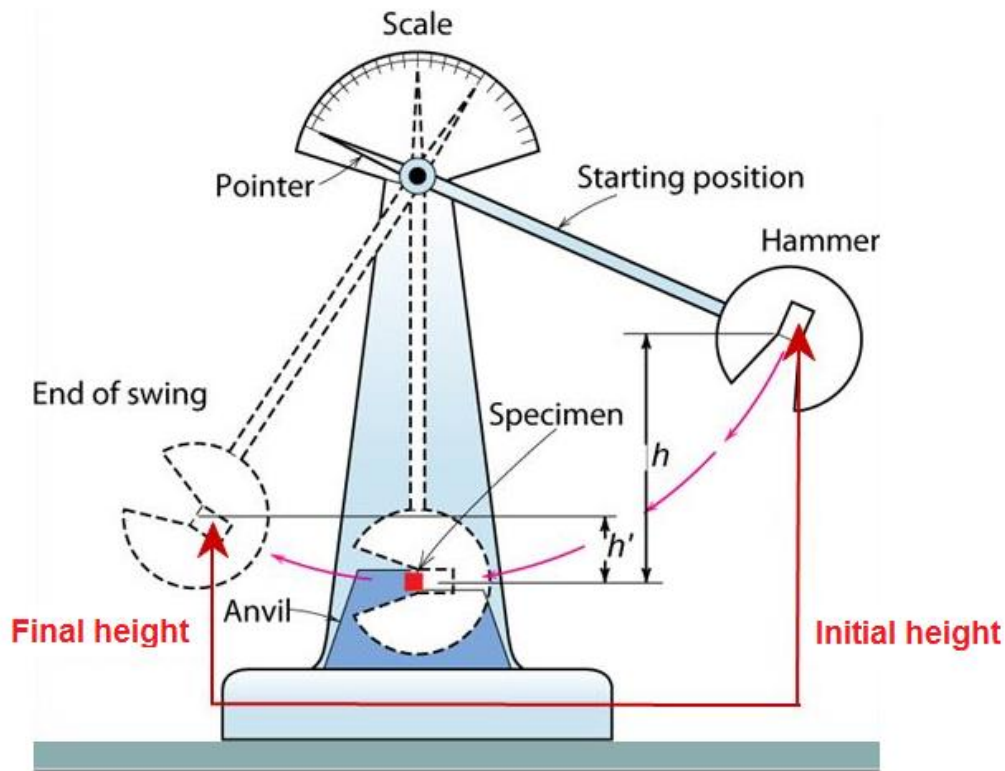


Specimen

Izod Test Setup



Cantilever beam support



α - Angle of Fall
 β - Angle of Rise
 R - Pendulum arm

$$\text{Potential Energy} = mgh$$

$$\text{Kinetic Energy} = \frac{1}{2} mv^2$$

$$V^2 = 2gh,$$

where V is the impact velocity

$$\text{Initial Height, } h = R (1 - \cos\alpha)$$

$$\text{Final Height, } h' = R (1 - \cos\beta)$$

$$\text{Initial Energy} = mgh = mgR (1 - \cos\alpha) = WR (1 - \cos\alpha)$$

$$\text{Final Energy or Energy after Rupture} = mgh' = mgR (1 - \cos\beta) = WR (1 - \cos\beta)$$

Energy absorbed by the specimen

$$E_{\text{abs}} = WR (1 - \cos\beta) - WR (1 - \cos\alpha)$$

$$= WR (\cos\beta - \cos\alpha)$$