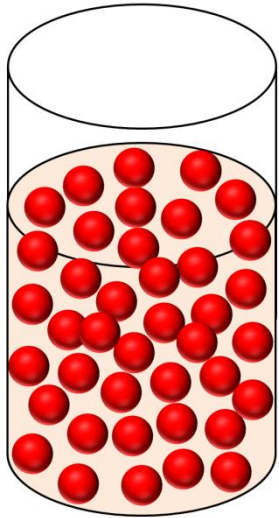


**“Optically Transparent and Durable Polymer-Nanoparticle  
Superhydrophobic Coatings for  
Self-cleaning Applications”**

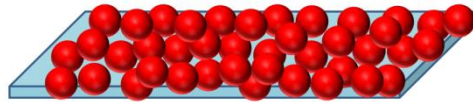
**Dr. Sanjay S. Latthe**

**Self-cleaning Research Laboratory, Department of Physics,  
Vivekanand College, Kolhapur (Autonomous)  
(Affiliated to Shivaji University, Kolhapur)  
Maharashtra, India.**

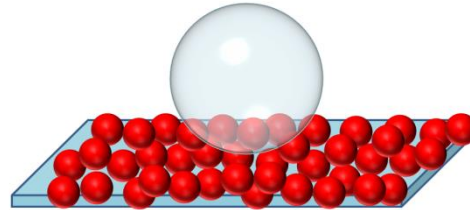
# “Optically Transparent and Durable Polymer-Nanoparticle Superhydrophobic Coatings for Self-cleaning Applications”



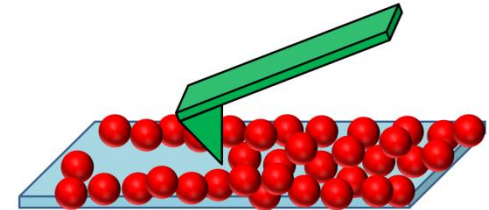
Coatings prepared by only micro/nanoparticles



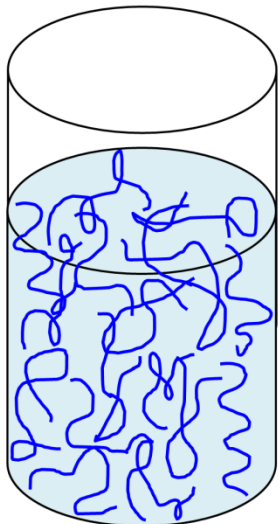
Superhydrophobic



Poor scratch resistance



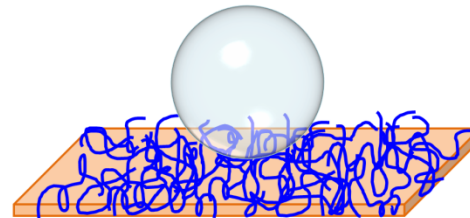
**Micro/nanoparticles:** Silica ( $\text{SiO}_2$ ), Zinc oxide ( $\text{ZnO}$ ), Titania ( $\text{TiO}_2$ ), Aluminum oxide ( $\text{Al}_2\text{O}_3$ ), Zirconia ( $\text{ZrO}_2$ ), Cerium oxide ( $\text{CeO}_2$ ), Copper oxide ( $\text{CuO}$ ), **Candle Soot**, etc.



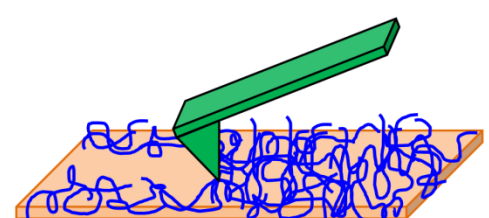
Coatings prepared by only polymers



Superhydrophobic

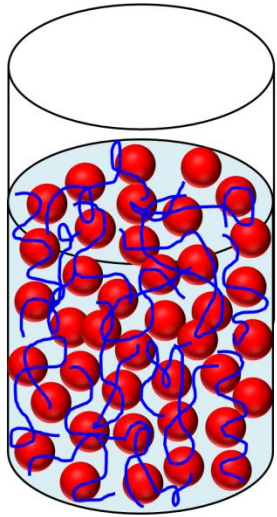


Poor scratch resistance

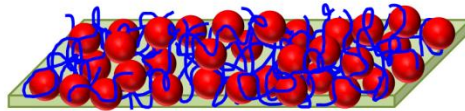


**Polymers:** Poly(2-octyl cyanoacrylate), Polyvinylidene fluoride (PVDF), Polymethylmethacrylate (PMMA), Ethylene glycol dimethacrylate (EDMA), Polypropylene (PP), 3-(Trimethoxysilyl)propyl methacrylate, Polystyrene (PS), Polyethylene (PE), Poly(tetrafluoroethylene) (PTFE), Fluorine-end-capped polyurethane (FPU), Polydimethylsiloxane (PDMS) etc.

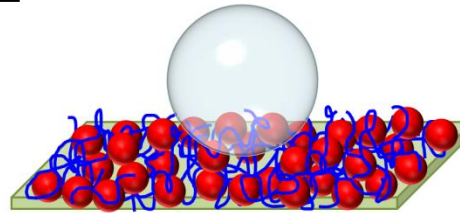
# Polymer-Nanoparticle Composite System for Transparent, Adherent, and Mechanically Strong Self-cleaning Superhydrophobic Coatings



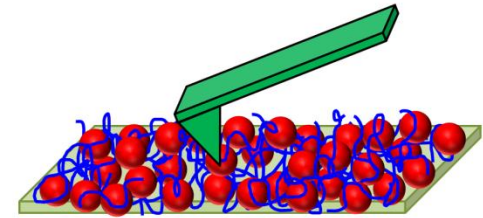
Coatings prepared by  
Polymer-Nanoparticle system



Superhydrophobic



Strong scratch resistance



Low loading of polymer in the nanoparticle system can improve the overall properties of the composite coating, especially the mechanical durability and optical transparency of the coatings.

## Novelty of Proposed Research Work

Polymers show film-forming property, natural hydrophobicity, toughness and flexibility.

Toughness of the polymers can be very high, particularly when combined with nanoparticles.

The role of a polymer is crucial in the composite especially to add flexibility to absorb applied mechanical pressure.

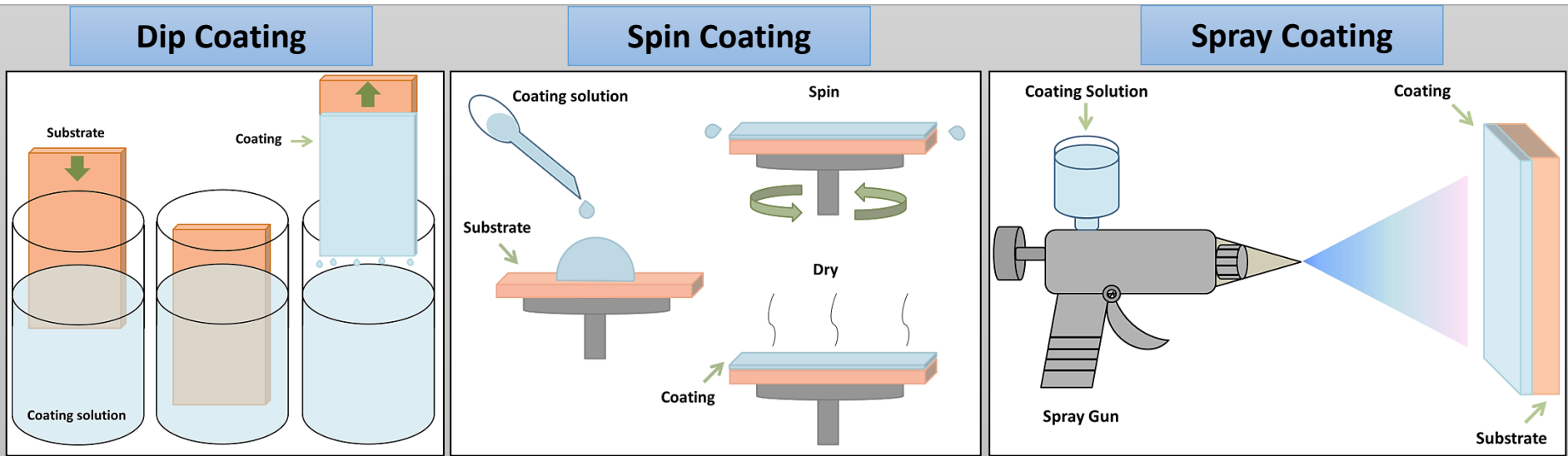
Polymers are water repellent and nanoparticles provide roughness, so coatings can be Superhydrophobic.

A composite can be mostly influenced by the size, shape, composition, state of agglomeration, and degree of matrix-filler adhesion as well as processing parameters.

This is an easy, one step and economical method which can provide a range of commercial products which were previously uneconomical to produce.

Polymethylmethacrylate (PMMA) + Suspension of Silica nanoparticles → Dip/Spin/Spray Method → Heat Treatment → Durable Water Repellent Coating

The effect of wt.% of nanoparticles, concentration and molecular weight of polymers, deposition time, number of deposition layers, deposition temperature, pH of the coating solution on the quality of the coatings will be analyzed.



### Industry Impact

- (1) Patent generation on low-cost manufacturing process and value-adding technology.
- (2) The laboratory scale studies can be modified and scaled up on an industrial scale to achieve practical products.

### Economic Impact

- (1) Contributing towards cheaper manufacturing.
- (2) Energy, money and labor saving.

### Environmental Impact

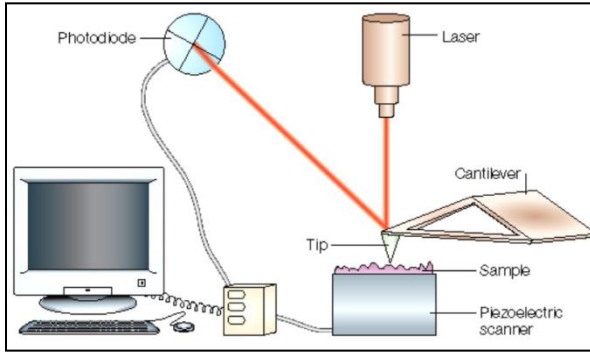
- (1) Minimum pollution of environment during application.
- (2) Probability of negative impacts on environment is less.

# Characterization of Superhydrophobic Coatings

SEM



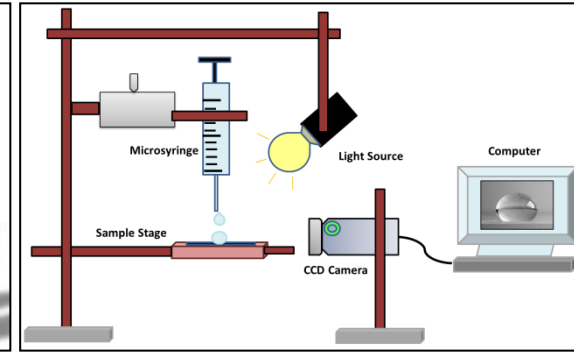
AFM



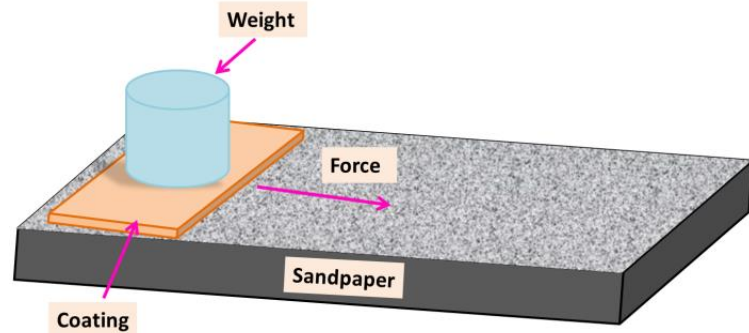
TEM



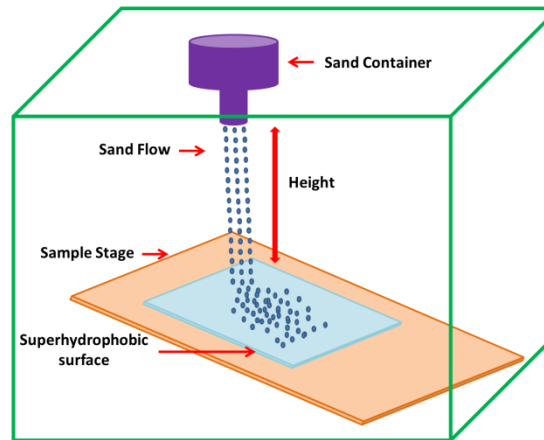
Contact Angle Measurement



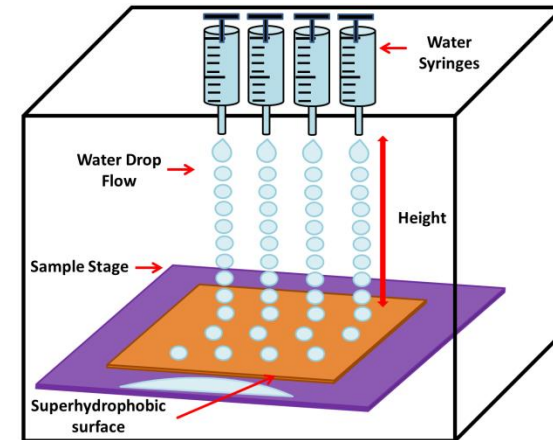
Sandpaper Abrasion Test



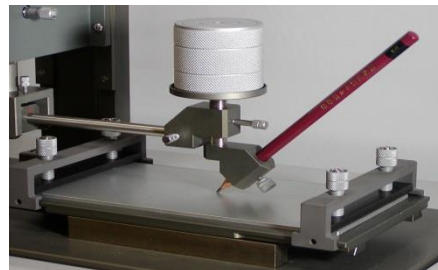
Sand Flow Impact Test



Water Drop/Jet Impact Test



Pencil Hardness Test



UV-VIS Spectrophotometer



- Self-cleaning properties
- Effect of acidic and basic liquids
- Scotch tape test
- Deep underwater stability
- Effect of UV light
- Anti-fouling, and anti-bacterial properties
- Anti-icing and anti-fogging properties